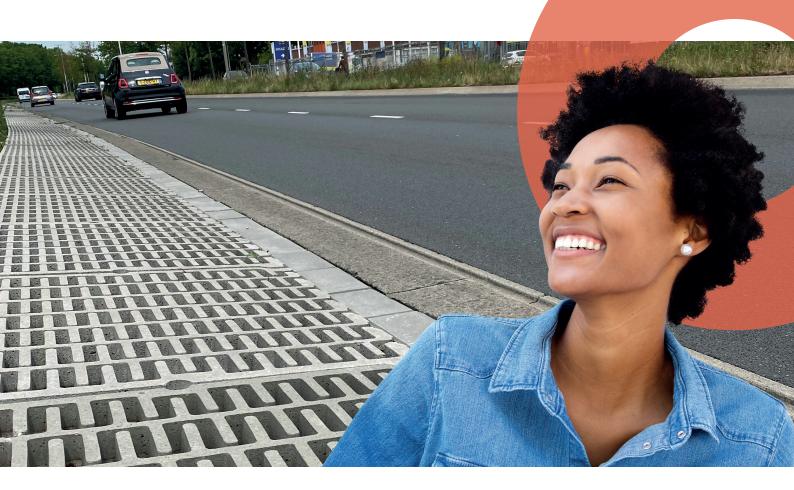
# Installation instruction

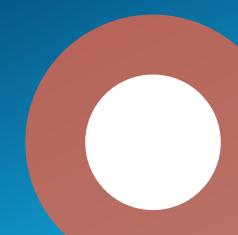
# **WHIS<sup>®</sup>stone**





# Content

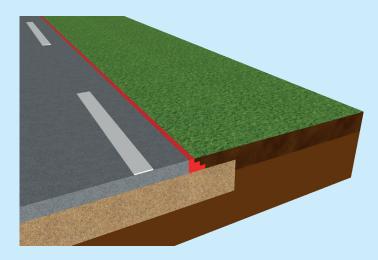
1.	Preparatory work	2
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3.	WHIS <sup>®</sup> stone	6



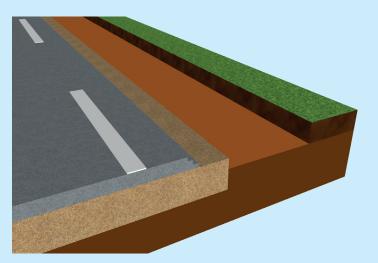
# 1. Preparatory work

## **STEP 1**

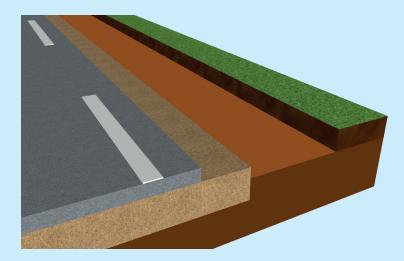
Saw asphalt to create a straight connection



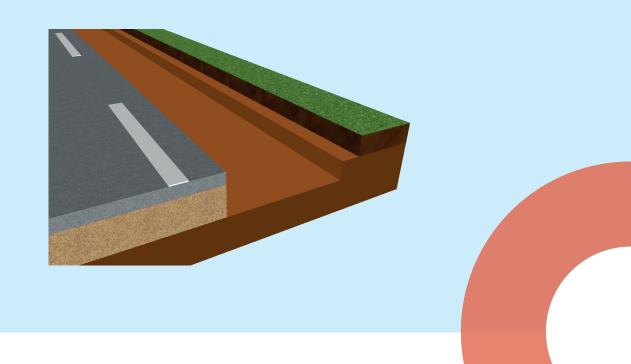
#### **STEP 2** Remove the topsoil over a width of approx. 1.50 meters.



**STEP 3** Remove the asphalt.



**STEP 4** Excavate the cunet. (approx. 1.20 m wide x 0.49 m deep)



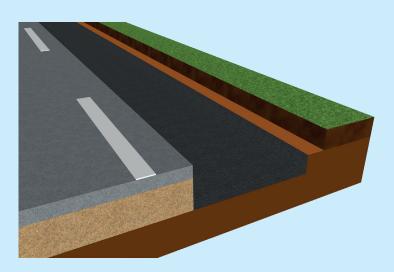
# 2. Apply foundation

**(i)** 

The foundation must have sufficient load-bearing capacity and high drainage capacity.

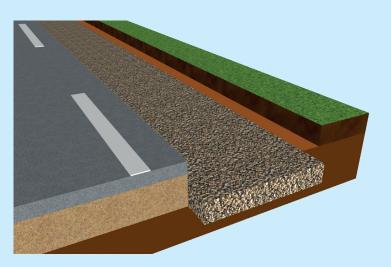
## **STEP 5**

Apply a layer of geotextile



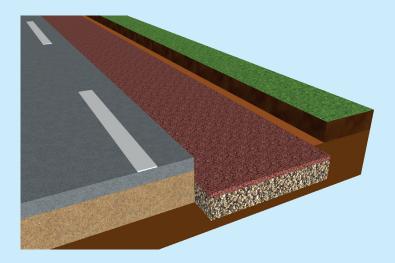
### **STEP 6**

Apply 0.20 m of granulate [8-16] and compact it with a vibratory plate.



#### **STEP 7**

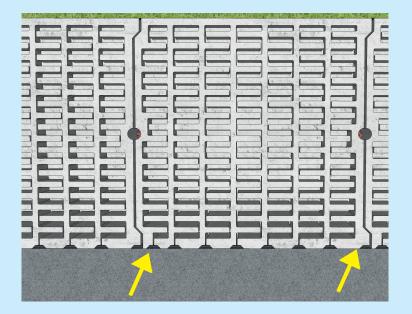
Apply a thin layer of approx. 5 cm fine granulate [0-8] and level the layer at the correct height. (Road surface minus 20 cm)



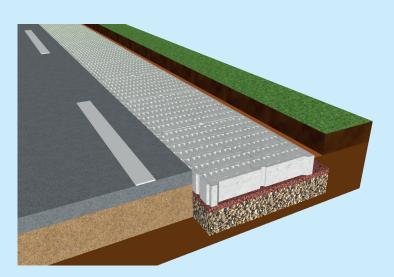
## 3. WHIS®stone



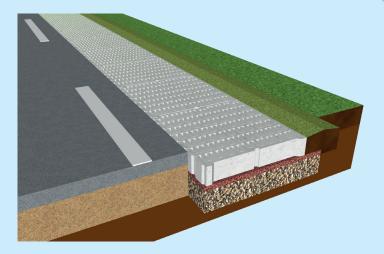
Always install the WHIS<sup>®</sup>stone with the deepest pockets and drainage slots towards the road. This side can be recognized by the notches on the side of the element.



**STEP 8** WHIS<sup>®</sup>stone.

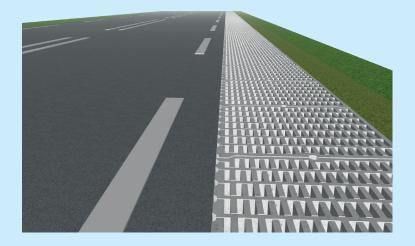


**STEP 9** Add soil to the back of the WHIS®stone



#### **STEP 10**

Clean the roadway (and the if necessary) with a road cleaner.



This installation manual has been drawn up by 4Silence B.V. No rights can be derived from this manual. 4Silence B.V. is not liable for any damage caused by negligent handling during assembly.

#### Contact

Vliegveldstraat 100- C38 75224 PK Enschede

Bert Jan Danker (NL & DE): +31 (0)6 53 86 11 21 Bart Willems (Int.): +31 (0)6 15 02 59 28

#### www.4silence.com



reducing traffic noise